

TDS n°75 Rev n°2 04/05/2017 Date of Edition: 8/27/2025

K 210 Silver Brazing Alloys Cadmium Bearing

Mechanical & Physical Properties							
Melting Range	C°	610/750					
Recommended Working Temperature	C°	750					
Tensile Strength	Мра	-					
Electrical Conductivity	% IACS	-					
Density	gr/cm³	-					
Elongation	%	-					

Specifications	
EN ISO 17672	-
DIN 8513	L-Ag21Cd
AWS A5.8	-
DIN EN 1044	AG 308
EN ISO 3677	-

Main elements %(min-max)

Ag: 20-22 / Cd: 14,5-18,5 / Zn: 24,5-28,5 / Cu: 34,5-36,5

Other %

Si: 0,3-0,7 Impurity: 0,15 max

Elongation %

RoHS Limit ppm N/A

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
•	•	•	•	•	0	0	•

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