

TDS n°79 Rev n°1 23/08/2016 Date of Edition: 12/23/2025

K 250 Silver Brazing Alloys Cadmium Bearing

Mechanical & Physical Properties								
Melting Range	C°	605/720						
Recommended Working Temperature	C°	720						
Tensile Strength	Мра	-						
Electrical Conductivity	% IACS	-						
Density	gr/cm³	-						
Elongation	%	-						

Specifications		
EN ISO 17672		Ag 326
DIN 8513		L-Ag25Cd
AWS A5.8		BAg-33
DIN EN 1044		AG 307
EN ISO 3677	ı	B-Cu30ZnAgCd-605/720

Main elements %(min-max)

Ag: 24-26 / Cd: 16,5-18,5 / Zn: 25,5-29,5 / Cu: 29-31

Other %

Impurity: 0,15 max

Elongation %

RoHS Limit ppm N/A

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
•	•	•	•	•	0	0	•

Liability - Disclaimer: This document is intended to assist the user in choosing the product. We provide these results in all conscience; this not however exempting the consumer from the obligation to check our products and process on his own responsibility, including suitability, compliance with applicable law and non-infringement of the rights of others. The company ASA KAYNAK cannot be held liable in respect thereof.

ASA KAYNAK ve METAL ALAŞIMLARI SAN. ve TİC. A.Ş.

Veliköy OSB Sanayi Mahallesi 22. Cad. 4/A Veliköy / Çerkezköy / Tekirdağ / Turkey 59500 Phone: +90 282 746 1004