

TDS n°79 Rev n°1 23/08/2016 Date of Edition: 8/27/2025

## K 250 Silver Brazing Alloys Cadmium Bearing

Mechanical & Physical Properties								
Melting Range	C°	605/720						
Recommended Working Temperature	C°	720						
Tensile Strength	Мра	-						
Electrical Conductivity	% IACS	-						
Density	gr/cm³	-						
Elongation	%	-						

Specifications				
EN ISO 17672	Ag 326			
DIN 8513	L-Ag25Cd			
AWS A5.8	BAg-33			
DIN EN 1044	AG 307			
EN ISO 3677	B-Cu30ZnAgCd-605/720			

Main elements %(min-max)

Ag: 24-26 / Cd: 16,5-18,5 / Zn: 25,5-29,5 / Cu: 29-31

Other %

Impurity: 0,15 max

Elongation %

RoHS Limit ppm N/A

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
•	•	•	•	•	0	0	•

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