

TDS n°87 Rev n°1 23/08/2016 Date of Edition: 8/27/2025

K 350 Silver Brazing Alloys Cadmium Bearing

Mechanical & Physical Properties							
Melting Range	C°	605/700					
Recommended Working Temperature	C°	700					
Tensile Strength	Мра	-					
Electrical Conductivity	% IACS	27,5					
Density	gr/cm³	9,29					
Elongation	%	-					

Specifications		
EN ISO 17672		Ag 335
DIN 8513		L-Ag34Cd
AWS A5.8		BAg-2
DIN EN 1044		AG 305
EN ISO 3677	E	B-Ag35CuZnCd-610/700

Main elements %(min-max)

Ag: 34-36 / Cd: 17-19 / Zn: 19-23 / Cu: 25-27

Other %

Impurity: 0,15 max

Elongation %

RoHS Limit ppm N/A

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
•	•	•	•	•	0	0	•

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