

TDS n°93 Rev n°1 23/08/2016 Date of Edition: 8/27/2025

K 450 Silver Brazing Alloys Cadmium Bearing

Mechanical & Physical Properties							
Melting Range	C°	605/620					
Recommended Working Temperature	C°	620					
Tensile Strength	Мра	-					
Electrical Conductivity	% IACS	27,6					
Density	gr/cm³	9,36					
Elongation	%	-					

Specifications	
EN ISO 17672	Ag 345
DIN 8513	L-Ag45Cd
AWS A5.8	BAg-1
DIN EN 1044	AG 302
EN ISO 3677	B-Ag45CdZnCu-605/620

Main elements %(min-max)

Ag: 44-46 / Cd: 23-25 / Zn: 14-18 / Cu: 14-16

Other %

Impurity: 0,15 max

Elongation %

RoHS Limit ppm

N/A

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
•	•	•	•	•	0	0	•

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ASA KAYNAK ve METAL ALAŞIMLARI SAN. ve TİC. A.Ş.

Veliköy OSB Sanayi Mahallesi 22. Cad. 4/A Veliköy / Çerkezköy / Tekirdağ / Turkey 59500 Phone: +90 282 746 1004