

TDS n°95 Rev n°2 04/05/2017 Date of Edition: 8/27/2025

K 501 Silver Brazing Alloys Cadmium Bearing

| Mechanical & Physical Properties | | | | | | | | |
|------------------------------------|--------|---------|--|--|--|--|--|--|
| Melting Range | C° | 635/655 | | | | | | |
| Recommended Working Temperature | C° | 655 | | | | | | |
| Tensile Strength | Мра | - | | | | | | |
| Electrical Conductivity | % IACS | 18 | | | | | | |
| Density | gr/cm³ | 9,49 | | | | | | |
| Elongation | % | - | | | | | | |

| Specifications | |
|----------------|----------------------------|
| EN ISO 17672 | Ag 351 |
| DIN 8513 | L-Ag50CdNi |
| AWS A5.8 | BAg-13 |
| DIN EN 1044 | AG 351 |
| EN ISO 3677 | B-Ag50CdZnCuNi- 635/655 |

Main elements %(min-max)

Ag: 49-51 / Cd: 15-17 / Zn: 13,5-17,5 / Cu: 14,5-16,5 / Ni:

2,5-3,5

Elongation %

RoHS Limit ppm N/A Other %

Impurity: 0,15 max

| Availability | | | | | | | |
|--------------|-------------|-------------|------|----------|--------|-------|------------------|
| Bare rods | Coated Rods | Wire / Coil | Foil | Preforms | Powder | Paste | Flexible Wire |
| • | • | • | 0 | 0 | 0 | 0 | • |

Liability - Disclaimer: This document is intended to assist the user in choosing the product. We provide these results in all conscience; this not however exempting the consumer from the obligation to check our products and process on his own responsibility, including suitability, compliance with applicable law and non-infringement of the rights of others. The company ASA KAYNAK cannot be held liable in respect thereof.

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