

# S 400

## Silver Brazing Alloys Cadmium Free

### Mechanical & Physical Properties

Melting Range	C°	650/710
Recommended Working Temperature	C°	710
Tensile Strength	Mpa	500
Electrical Conductivity	% IACS	18
Density	gr/cm <sup>3</sup>	9,1
Elongation	%	17

### Specifications

EN ISO 17672		Ag 140
DIN 8513		L-Ag40Sn
AWS A5.8		B-Ag28
DIN EN 1044		AG 105
EN ISO 3677		B-Ag40CuZnSn-650/710

### Main elements % (min-max)

Ag : 39-41 / Cu : 29-31 / Zn : 26-30 / Sn : 1,5-2,5

### Other %

Impurity : 0,15 max

### Elongation %

17

### RoHS Limit ppm

Cd (100ppm) ; Pb / Hg / Cr (1000ppm)

### Availability

Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
●	●	●	●	●	○	○	●

Liability - Disclaimer: This document is intended to assist the user in choosing the product. We provide these results in all conscience; this not however exempting the consumer from the obligation to check our products and process on his own responsibility, including suitability, compliance with applicable law and non-infringement of the rights of others. The company ASA KAYNAK cannot be held liable in respect thereof.

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