

TDS n°163 Rev n°1 23/08/2016 Date of Edition: 9/16/2025

## T 250 Silver Brazing Alloys Cadmium Free

Mechanical & Physical Properties							
Melting Range	C°	700/790					
Recommended Working Temperature	C°	790					
Tensile Strength	Мра	-					
Electrical Conductivity	% IACS	-					
Density	gr/cm³	-					
Elongation	%	-					

Specifications						
EN ISO 17672		Ag 225				
DIN 8513		L-Ag25				
AWS A5.8		-				
DIN EN 1044		AG 205				
EN ISO 3677		B-Cu40ZnAg-700/790				

Main elements %(min-max)

Ag: 24-26 / Cu: 39-41 / Zn: 33-37

Other %

Impurity: 0,15 max

**Elongation %** 

**RoHS Limit ppm** 

Cd (100ppm); Pb / Hg / Cr (1000ppm)

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
•	•	•	•	•	0	0	•

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