

TDS n°146 Rev n°1 23/08/2016 Date of Edition: 9/16/2025

SAR 101Brass Brazing Alloys

Mechanical & Physical Properties								
Melting Range	C°	875/895						
Recommended Working Temperature	C°	895						
Tensile Strength	Мра	-						
Electrical Conductivity	% IACS	-						
Density	gr/cm³	-						
Elongation	%	-						

Specifications	
EN ISO 17672	Cu 470a
DIN 8513	-
AWS A5.8	-
DIN EN 1044	CU 301
EN ISO 3677	B-Cu60Zn(Si)-875/895
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Main elements %(min-max)

Cu: 58,5-61,5 / Si: 0,2-0,4 / Zn: bal.

Other %

Fe: 0,25 max. / Impurity: 0,2 max

Elongation %

RoHS Limit ppm

Cd (100ppm); Pb / Hg / Cr (1000ppm)

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
•	•	•	0	•	0	0	•

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