

TDS 36 Rev n°1 23/08/2016 Date of Edition: 4/24/2024

CUP 616 SFSpark Free Copper - Phosphorus

| Mechanical & Physical Properties | | | | | | | |
|------------------------------------|--------|---------|--|--|--|--|--|
| Melting Range | C° | 710-825 | | | | | |
| Recommended Working Temperature | C° | 730 | | | | | |
| Tensile Strength | Мра | | | | | | |
| Electrical Conductivity | % IACS | | | | | | |
| Density | gr/cm³ | | | | | | |
| Elongation | % | | | | | | |

| Specifications | |
|----------------|-----------------|
| EN ISO 17672 | CuP 180 |
| DIN 8513 | L-CuP7 |
| AWS A5.8 | |
| DIN EN 1044 | CP 202 |
| EN ISO 3677 | B-Cu93P-710/825 |
| | |

Main elements %(min-max)

P: 6,4-6,8 / Cu: Bal.

Other %

Impurity: 0,25 max

RoHS Limit ppm

Cd (100ppm); Pb / Hg / Cr (1000ppm)

| Availability | | | | | | | |
|--------------|-------------|-------------|------|----------|--------|-------|------------------|
| Bare rods | Coated Rods | Wire / Coil | Foil | Preforms | Powder | Paste | Flexible Wire |
| • | 0 | • | 0 | 0 | 0 | 0 | • |

Liability - Disclaimer: This document is intended to assist the user in choosing the product. We provide these results in all conscience; this not however exempting the consumer from the obligation to check our products and process on his own responsibility, including suitability, compliance with applicable law and non-infringement of the rights of others. The company ASA KAYNAK cannot be held liable in respect thereof.

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