

TDS n°72 Rev n°1 23/08/2016 Date of Edition: 11/5/2025

K 200 Silver Brazing Alloys Cadmium Bearing

Mechanical & Physical Properties								
Melting Range	C°	605/765						
Recommended Working Temperature	C°	765						
Tensile Strength	Мра	-						
Electrical Conductivity	% IACS	-						
Density	gr/cm³	-						
Elongation	%	-						

Specifications		
EN ISO 17672		-
DIN 8513	L	-Ag20Cd
AWS A5.8		-
DIN EN 1044		AG 309
EN ISO 3677		-

Main elements %(min-max)

Ag: 19-21 / Cd: 13-17 / Zn: 23-27 / Cu: 39-41

Other %

Impurity: 0,15 max

Elongation %

RoHS Limit ppm N/A

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
•	•	•	•	0	0	0	•

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ASA KAYNAK ve METAL ALAŞIMLARI SAN. ve TİC. A.Ş.

Veliköy OSB Sanayi Mahallesi 22. Cad. 4/A Veliköy / Çerkezköy / Tekirdağ / Turkey 59500 Phone: +90 282 746 1004

www.asakaynak.com

info@asakaynak.com